

**Standard fitting:**

Normal ductile (A) reinforcing steel B500A  
 Yield strength  $R_e^{1)} \geq 500 \text{ MPa (N/mm}^2\text{)}$   
 Ratio of tensile strength / yield stress  $R_m / R_e^{1)} \geq 1.05$   
 Elongation at tensile strength  $A_{gt} \geq 2.5\%$   
<sup>1)</sup> or 0.2% proof strength respectively

Upper chord<sup>2)</sup> and diagonals smooth surface (B500A+G),  
 Lower chords ribbed (B500A)  
<sup>2)</sup> upper chord  $\geq 12 \text{ mm}$  ribbed

**Unusual quality:**

Other steel qualities, surfaces and distances between welding points are possible on request.

**Production mark:**  
 (on the ribbed bars)









**Pattern of description:**

E 18 - 06 7 12  
 Girder height: 180 mm  
 Diameter of lower chord: 6 mm  
 Diameter of diagonals: 7 mm  
 Diameter of upper chord: 12 mm

**Delivery length:**

Length on stock: 14 m  
 Cut length:  
 Multiple distance between welding points

Recommended girder length for transportation in 40 feet containers = 12 m

Country	Technical approval / Standard	Certificate
Germany	German Institute for Building Technology DIBt Z-15.1-147 (semi-precast slab) Z-15.1-148 (beam and block floor) Z-15.2-40 (semi-precast wall)	Civil Engineering Materials Testing Institute MPA Braunschweig 
Netherlands	Kiwa guideline BRL 0502	KOMO K24262/02 
Norway	German technical approval	Kontrollradet 961226 
Sweden		Nordcert 
Tschech Republic		
Slowakia		
Poland	ITB AT-15-2730/2015 (Polish technical approval)	31/ZW/16 ICiMB

Some certificates cover special lattice girder dimensions, deviant material properties and are valid only for particular production plants.